

## FENDER FLARE INSTALLATION INSTRUCTION TOYOTA TACOMA 05-10, Regular/Access/Double Cab, Long Bed

### Parts

Qty (1) Fender Flare Left Front & Bumper Piece (LF)  
Qty (1) Fender Flare Left Rear (LR)  
Qty (1) Fender Flare Right Front & Bumper Piece (RF)  
Qty (1) Fender Flare Right Rear (RR)  
Qty (1) Rubber Seal (enough for four flares's outer edge)  
Qty (42) Allen Bolt & Nut (Torx Bit required)

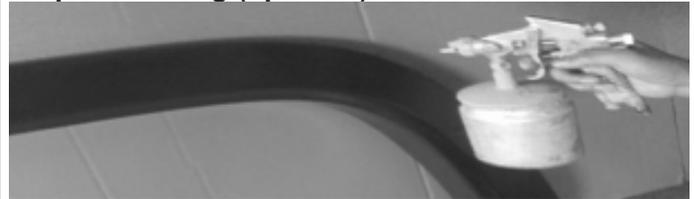
Qty (8) Machine Screw & S-Clip  
Qty (4) Hex Screw & Nut  
Qty (6) Small Washer  
Qty (2) 6.5, 19, 26 mm Spacer (each)  
Qty (4) 50mm Truss Screw  
Qty (2) 20mm Truss Screw  
Qty (8) Self Tapping Screws (see **option B**)

### Step 1. Pre-Installation



Prefit both driver side and passenger side fender flares to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation. You can cut the fender flare to fit any body side molding.

### Step 2. Painting (optional)



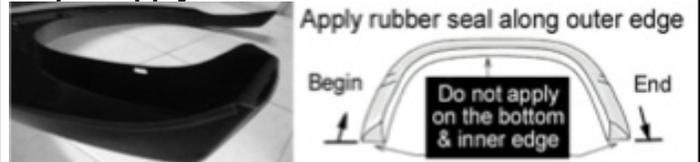
Professional paint or body shop recommended to paint flares. Follow all the paint manufacture specifications to paint the flares. Clean fender flare surfaces with clean water and a mild detergent before painting, do not use lacquer thinner or any solvent based products.

### Step 3. Cleaning



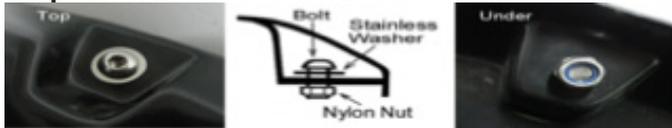
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

### Step 4. Apply Rubber Seal



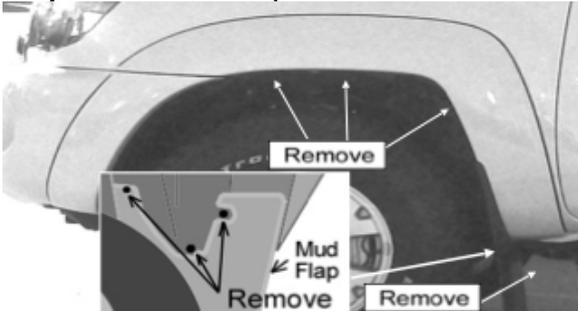
Apply rubber seal to the flare. Start at one end of the flare along the edge that comes in contact with the body panel. Apply pressure on the tape to ensure adhesion, and trim excess rubber seal at the end. To avoid bulge, you may cut a notch in the edge of the rubber seal at the inward angle curve, cut a V out of the outward angle curve.

### Step 5. Install Allen Bolt & Nut

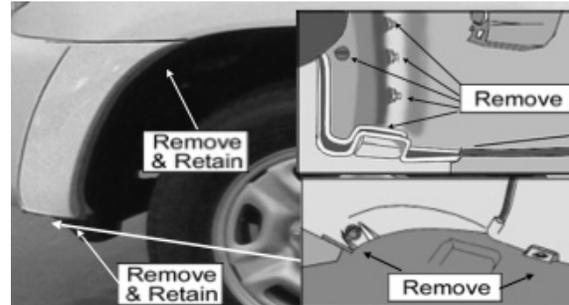


Use torx bit to tighten allen bolt & put firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!**

### Step 6. Installation (Left Front Flare Shown)

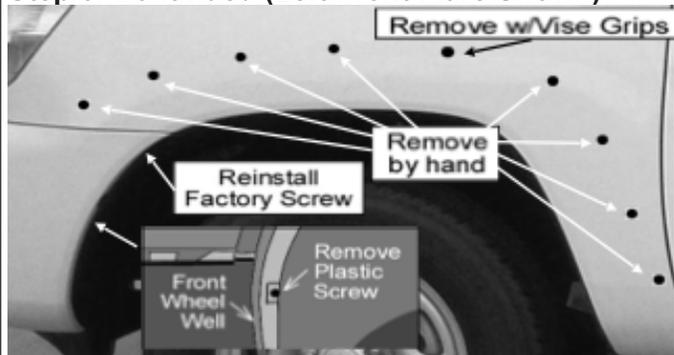


Remove 3 existing screws from the mud flap, save screws for reinstallation (see illustration). Remove 3 factory screws on the top of the flare lip & 1 screw from the bottom as shown, save screws for reinstallation. Pull away the factory flare (large part) from the vehicle.

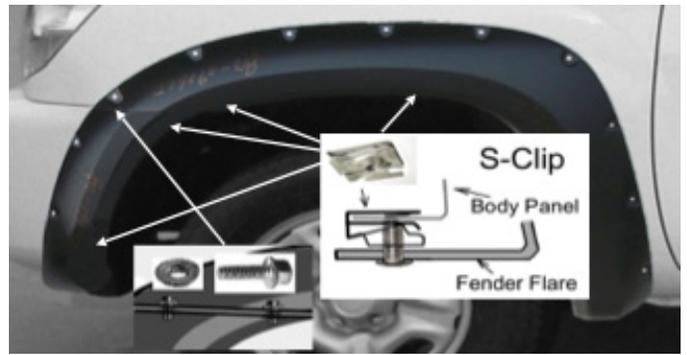


Remove 2 existing screws from the factory flare/bumper piece/small part as top left shown, save screws for reinstallation. Remove 2 factory screws from the underneath of the factory bumper cover, pull down the bumper cover and splash shield (bottom left illustration), save screws for reinstallation. Remove 5 factory plastic clips from the inside of the factory bumper cover (bottom illustration). Pull away the factory flare (bumper piece/small part) from the vehicle.

**Step 6. Continued (Left Front Flare Shown)**

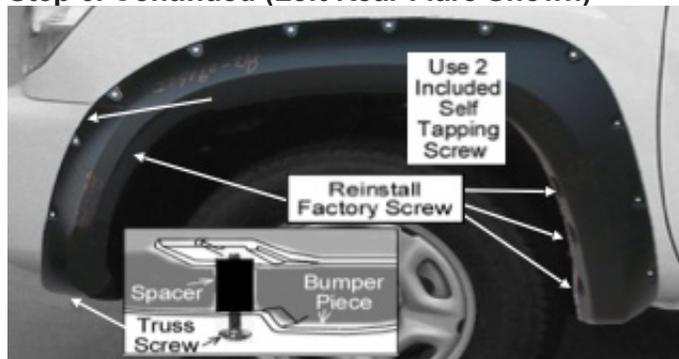


Remove 8 factory clips by hand on the fender. Remove 1 factory clip with vise grips on the fender as shown. Remove factory plastic screws on the front of wheel well, use screwdriver and pry it out (bottom illustration).



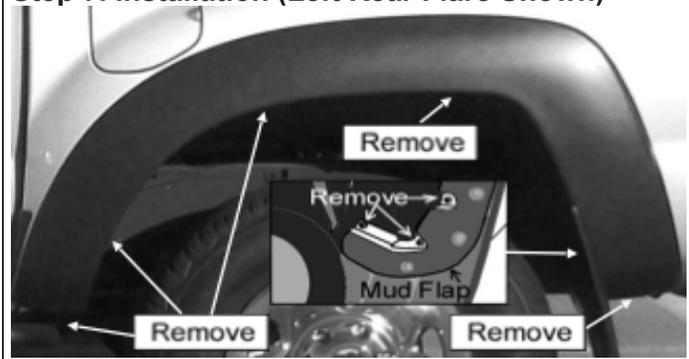
Connect front flare & bumper piece together with 2 hex screws & nut (left illustration). Hold the flare firmly and mark 4 clips locations through the existing holes on the flare and remove the flare. Apply 4 S-Clips over 4 marks and place the flare on the vehicle. Secure 4 machine screws into the S-Clip.

**Step 6. Continued (Left Rear Flare Shown)**



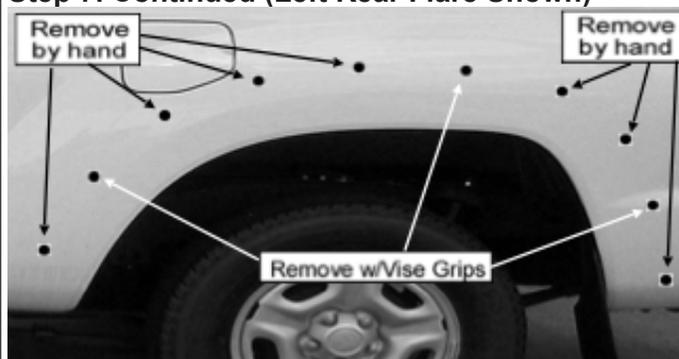
Reinstall 4 factory screws. Use 2 included self-tapping screws for extra secure on the bumper piece, as top shown. Install supplied truss screw (50mm) through spacer (26mm) into factory hole on the bottom of bumper piece.

**Step 7. Installation (Left Rear Flare Shown)**

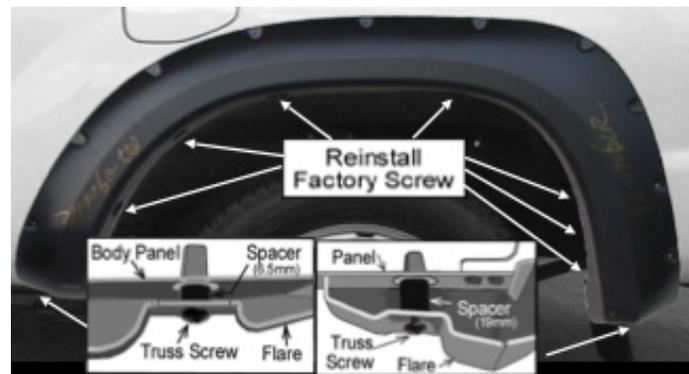


Remove 3 existing screws from the mud flap, save screws for reinstallation and discard mud flap (see illustration). Pull away the factory flare from the vehicle.

**Step 7. Continued (Left Rear Flare Shown)**



Remove 7 factory clips by hand. Remove 3 factory clips with vise grips on the fender as shown.



Reinstall 7 factory screws. Install supplied truss screws (20mm) through spacer (6.5mm) into factory hole on the bottom of the front end, as left shown. Install supplied truss screws (50mm) through spacer (19mm) into factory hole on the bottom of the rear end, as right shown.

**Option B:** If condition of fender prevents use of the Clips or Clamps you can use the included self tapping screws to secure the flare to the fender.

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